

SERVICE BULLETIN No. 305 for members of RADIO MANUFACTURERS SERVICE

A PHILCO Service Plan

SPECIFICATIONS

TYPE OF CIRCUIT: A. C. operated; superheterodyne circuit with two tuning ranges, covering standard broadcast (540 KC. to 1720 KC.) and short-wave (5.8 MC. to 18.0 MC.) frequencies; Electric Push-Button Tuning; Automatic Volume Control; and Push-Pull pentode output.

The receiver is designed to operate from a "Philco Safety Aerial," part No. 40-6371. This aerial system should be used to obtain maximum performance from the receiver.

POWER SUPPLY: Voltage, 115 volts. Frequency, 50-60 cycles. Power consumption, 80 watts.

INTERMEDIATE FREQUENCY: 470 KC.

TUNING RANGES: 540 KC. to 1720 KC.; 5.8 MC. to 18.0 MC.

PHILCO TUBES USED: 1-78, R. F.; 1-6A7, 1st detector and oscillator; 1-78, I. F.; 1-6Q7G, 2nd detector, 1st audio Automatic Volume Control; 1-6J5G, phase inverter; 2-42, push-pull output; and 1-5Y4G, rectifier.

TUNING MECHANISM: Pulley and cable drive for Manual tuning. Electric Push-Button for Automatic tuning.

CABINETS: Type "XX."

Adjusting Electric Push-Button Tuning

In order to set the Electric Push-Buttons correctly for each station, the procedure as given below should be carefully followed. Accurate adjustment of the buttons requires the use of a Philco Model 077 Station Setter and a part No. 27-7059 insulated screw driver.

(A) Select eight of the most popular stations received in the locality and remove their call letters from the call letter sheets supplied. Place the call letters in the windows above the buttons, making sure that each button covers the frequency of the station for which it is to be used. Two adjustment screws for each button are located on the rear of the push-button unit. Each set of screws is numbered and covers a frequency range as follows:

Push-Button	Frequency Range			
1 and 2	540-1030 KC.			
3 and 4	670-1160 KC.			
5 and 6	900-1470 KC.			
7 and 8	1100-1600 KC.			

Looking at the front of the cabinet, the first button on the left is adjusted by set screw No. 1, the next button by set screw No. 2, and the remaining buttons in the same order.

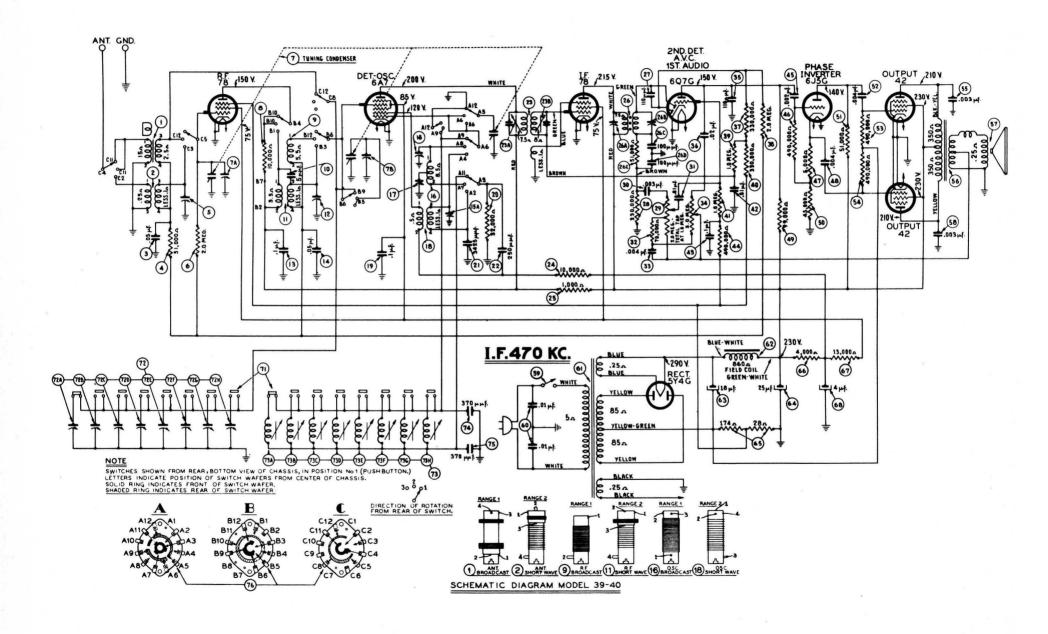
- (B) Connect the aerial and ground to the "ANT" and "GND" terminals of the receiver.
- (C) Turn the receiver Tuning Range Selector to position 2 (Broadcast) and tune the receiver to the station to be set on the first button.

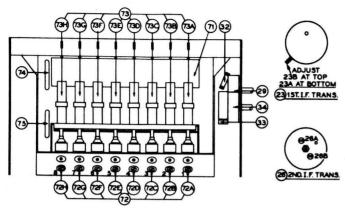
(D) Plug the output leads of the Station Setter into the "High" and "Gnd" jacks, and turn the output controls to maximum.

Turn the modulation control to "Modulation On." Connect the output lead of the station setter to the "ANT" and "GND" terminals of the receiver and tune to the frequency of the station being received. As the indicator is slowly tuned through the frequency of the station, there will be two points at which a whistle will be heard, one above and one below the frequency of the station. When the indicator is on the frequency of the station the whistle will be eliminated and the modulated signal of the station setter will then be clearly heard through the receiver.

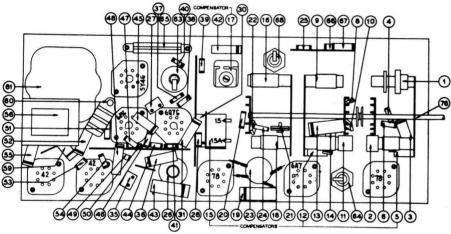
- (E) Turn the receiver Tuning Range Selector to position 1 (Push-Button) and press in the first button. Using the part No. 27-7059 insulated screw driver; turn the No. 1 "OSC" screw until the broadcast station identified by the station setter signal is tuned to Maximum Volume.
- (F) Remove the output lead of the station setter from the "ANT" terminal of the receiver and turn the indicator of the Station Setter off the frequency of the station. The program of the desired station will then be heard in the receiver without the modulated signal.
- (G) With the volume of the receiver low, slowly turn the No. 1 "OSC" screw back and forth until maximum output is received. Repeat the same procedure for the No. 1 "ANT" screw.

After setting up the first station, the same procedure given under (C) to (G) is used for the other stations.

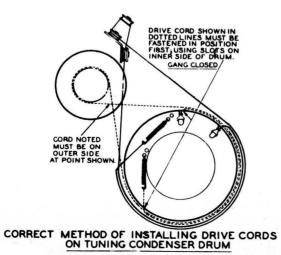




ELECTRIC AUTOMATIC PUSH BUTTON UNIT



PART LOCATIONS UNDERSIDE OF CHASSIS MODEL 39-40



Replacement Parts Model 39-40, Code 121

Schen	1 .	Part	Schem		D
No.	Description	No.	No.	Description	Part No.
1	Antenna Transformer (Range 1,		65	B. C. Resistor	33-3358
2	Brdcst.)		66	Resistor (4000 ohms, ½ watt)	33-24033
3	Antenna Transformer (Range 2) Condenser (.05 mf tubular)		67 68	Resistor (13,000 ohms, ½ watt). Elect. Condenser (4 mf), 250	33-31333
4	Resistor (51 000 ohms 1/2 watt)	33-4519	69	Pilot Lamp Dial	34-2064
5	Resistor (51,000 ohms, ½ watt). Compensator (Range 2, S. W.). Resistor (2.0 megohms, ½ watt).	31-6212	70	Pilot Lamp	34-2064
6	Resistor (2.0 megohms, 1/2 watt).	33-520339	71 72	Push-Button Switch	42-1462
7 8	Tuning Condenser	31-2296	72A	Padder Strip Assem., Complete Compensator No. 1 (540-1030 KC.)	31-6259
9 '	Resistor (10,000 ohms, ½ watt). R. F. Transformer (Range 1,	33-310339	72B	Compensator No. 2 (540-1030 KC.)	
	Bracst.)	32-23/9	72C	Compensator No. 3 (670-1160 KC.)	
10	Condenser (5 mmf mica)	30-1083	72D 72E	Compensator No. 4 (670-1160 KC.) Compensator No. 5 (900-1470 KC.)	
11	R. F. Transformer (Range 2, S. W.)	22 2046	72F	Compensator No. 5 (900-1470 KC.)	
12	Compensator (Range 2, S. W.)	31-6212	72G	Compensator No. 6 (900-1470 KC.) Compensator No. 7 (1100-1600 KC. Compensator No. 8 (1100-1600 KC.	.)
13	Condenser (.1 mf tubular)	30-4455	72H	Compensator No. 8 (1100-1600 KC	.)
14	Condenser (.05 mf tubular)	30-4519	73 73 A	Coil No. 1 (540-1030 KC)	32-3031
15 16	Compensator (two sections)	31-6093	73B	Coil No. 2 (540-1030 KC.)	32-3042
	Oscillator Transformer (Range 1, Brdcst.)		73C 73D	Coil No. 3 (670-1160 KC.)	32-3042
17	Compensator	31-6230	73E	Coil No. 5 (900-1470 KC.)	32-3042
18	Oscillator Transformer (Pance 2		73F	Coil No. 6 (900-1470 KC.)	32-3041
19	S. W.)	32-3051	73G 73H	Compensator No. 8 (1100-1600 KC Coil Strip Assembly (8 coils) Coil No. 1 (540-1030 KC.) Coil No. 2 (540-1030 KC.) Coil No. 3 (670-1160 KC.) Coil No. 3 (670-1160 KC.) Coil No. 5 (900-1470 KC.) Coil No. 6 (900-1470 KC.) Coil No. 7 (1100-1600 KC.) Coil No. 8 (1100-1600 KC.) Coil No. 8 (1100-1600 KC.) Condenser (370 mmf silver mica)	32-3041
20	Resistor (32,000 ohms. ½ watt)	33-332339	74	Condenser (370 mmf silver mica)	30-1110
21	Condenser (3425 mmf mica)	31-6263	75	Condenser (370 mmf silver mica)	30-1110
22 23	Condenser (250 mmf mica)	30-1032	76	Wave Switch	42-1461
24	1st I. F. Transformer Assembly.	32-3079		Bezel Gasket	56-1104
25	Resistor (1000 ohms, ½ watt).	33-210339		Bearing (Drum Shaft)	56-1036
26	Resistor (10,000 ohms, ½ watt). Resistor (1000 ohms, ½ watt). 2nd I. F. Transformer	32-2582		Bearing (Drum Shaft)	L-2778
27 28	Condenser (110 min mica)	30-1031		Cable (Speaker)	41-3430
29	Resistor (330,000 ohms, ½ watt) Volume Control (2.0 megohms)	33-433339		Coupling (Tuning Condenser) Dial (Scale)	27-5421
30	Condenser (.003 mf tubular)	30-4580		Dial Clamp	56-1034
31 32	Condenser (.01 mf tubular)	30-4581		Dial Clamp	27-9224
33	Resistor (70,000 ohms, ½ watt). Condenser (.004 mf tubular)	33-370339		Dial Gasket	27-9225
34	Tone Control (3.0 megohms)	33-5287		Dial Pointer Dial Drive Cord (Tuning) Dial Drive Cord. Pointer Dial Drive Cord Spring.	31-2315
35	Condenser (110 mmf mica)	30-1031		Dial Drive Cord. Pointer	31-2316
36 37	Condenser (.02 mf tubular)	30-4481		Dial Drive Cord Spring	28-8913
38	Resistor (330,000 ohms, ½ watt) Resistor (2.0 megohms, ½ watt).	33-520339		Disc Control (Tuning)	38-9702
39	Resistor (1.0 megohm, ½ watt)	33-510339		Disc (Tone Control)	27-4764
40 41	Resistor (330,000 ohms, $\frac{1}{2}$ watt)	33-433339		Disc (Volume Control) Drum Assembly (Tuning Con-	27-4765
42	Resistor (1.0 megohm, ½ watt).	33-510339		denser)	38-9661
43	Condenser (.01 mf tubular) Condenser (.1 mf tubular)	30-4455		Drum Bracket and Bearing (Tun-	20.0662
44				ing Condenser)	38-9662 28-6924
45 46	Condenser (.002 mf tubular) Resistor (490,000 ohms, ½ watt) Resistor (5000 ohms, ½ watt)	30-4579		Socket Assembly Dial Lamp Socket Assembly Dial Lamp	38-9694
47	Resistor (5000 ohms 1/2 watt)	33-449339		Socket Assembly Dial Lamp	38-9695
48	Condenser (.004 mf tubular)	30-4578		Socket (6-prong), 78-tube Socket (6-prong), Octal Socket (7-prong), Octal Socket (7-prong), 6A7-tube	27-6086
49	Resistor (99,000 ohms, 1/2 watt).	33-399339		Socket (7-prong), Octal	27-6053
50 51	Resistor (99,000 ohms, ½ watt). Resistor (45,000 ohms, ½ watt). Resistor (51,000 ohms, ½ watt). Condenser (004 mf tubular)	33-345339		Speaker	27-6107 36-1450
52	Condenser (004 mf tubular)	33-351339		Tab Kit	40-6392
53	Condenser (.004 mf tubular) Resistor (490,000 ohms, ½ watt) Resistor (490,000 ohms, ½ watt)	33-449339		Missellaneous Parts	
54	Resistor (490,000 ohms, ½ watt)	33-449339		Miscellaneous Parts	5
55 56	Condenser (.003 mr tubular)	30-4469		Grommet (Mtg. Push-Button	27 4610
57	Output Transformer	32-7981		Switch)	27-4610
	Speaker (Part No. 36-1450)	36-4089		Assy.)	3914
58 59	Condenser (.003 mf tubular)	30-4469		Grommet (Mtg. Tuning Unit	3915
60	A. C. Switch	42-1467		Nut (A. C. Switch)	W-1757
	lite)	3903DG		Assy.) Nut (A. C. Switch) Nut (Speaker Mtg.) Screw (Mtg. Chassis) Screw (Regel)	W-124
61	Pwr. Trnsfrmr., 115 v. 60 cycle	32.7008		Screw (Bezel)	W-1345 W-1834
62 63	Field Coil, Replace Speaker	36-1450		Washer (Speaker Mtg.)	27-7467
64	Elect. Condenser (18 mf) Elect. Condenser (25 mf), 250	30-2335		Screw (Bezel)	27-4571
-	Condenser (25 mi), 250	30-2333		wasner (A. C. Switch)	W-894

Alignment of Compensators

EOUIPMENT REQUIRED:

(1) Signal Generator, Philco Model 077 Signal Generator which has a fundamental frequency range from 115 to 36,000 KC. is the correct instrument for this purpose.

(2) Output meter, Philco Model 027 Circuit Tester, incorporates

a sensitive output meter and is recommended.

(3) Philco Fiber Handle Screw Driver, part No. 27-7059 and Fiber Wrench, part No. 3164.

OUTPUT METER: The Philco 027 Output Meter is connected to the plate terminals of the type 42 tubes and adjusted for the 0 to 30 scale. After connecting the output meter, adjust the compensators in the order as shown in the tabulation below. Locations of the compensators are shown on page 3. If the output meter pointer goes off scale when adjusting the compensators, reduce the strength of the signal from the generator.

Opera- tions	SIGNAL GENERATOR			RECEIVER			3.
	Output Connections to Receiver	Dummy Antenna (Note A)	Dial Setting	Dial Setting	Control Setting	Adjust Compensators to Max. Reading	Special Instruc- tions
1	6A7	.1 mf	470 KC.	580 KC.	Vol. Max. Range Switch Broadcast	26B, 26A, 23B, 23A	a
2	Ant. Ter.	150 mmf	1550 KC.	1550 KC.	"	15, 7B, 7A	See Note B and C
3	Ant. Ter.	150 mmf	580 KC.	580 KC.	"	17	Roll Tuning Condenser
4	Ant. Ter.	150 mmf	1550 KC.	1550 KC.	"	15	
5	Ant. Ter.	400 ohms	18.0 MC.	18.0 MC.	Range Switch S. W.	15A, 12, 5	

NOTE A—The "Dummy Antenna" consists of a condenser connected in series with the signal generator output lead (high side). Use the capacity as specified in each step of the above procedure.

NOTE B-Dial Calibration. In order to adjust the receiver correctly, the dial must be aligned to track properly with the tuning condenser. To adjust

the dial, proceed as follows: With the tuning condenser closed (maximum capacity), set the dial pointer on the extreme left index line at the low frequency end of the broadcast scale. The arrangement of the drive cable is shown on page 3.

NOTE C—Compensators (7A) and (7B) are located on top of the tuning condenser. Compensator (7A) is the first one from the tuning drum side.

PHILCO AUTOMATIC TUBE TESTER



Model 033. For 115 Volts 50-60 Cycles

Positive, fast, accurate push-button testing of all type tubes. Ultrasimplified controls plus automatic selection of voltage applied to tube being tested, are the outstanding features of this remarkable new instrument.

Only two controls to set—tests any tube in a few seconds time! Applied voltage selected by definite push-button controls.

Many other exclusive Philco features are built into this instrument. A novel revolving chart indicates setting of all controls to make a complete test of any tube.

Light weight, portable, rugged and attractive; panel matches other Philco test instruments. Large, easy-reading, illuminated indicating meter; neon tube flash test for showing up "shorts." Carrying handle makes it equally suitable for portable or counter use.

PHILCO RADIO AND TELEVISION CORPORATION

Parts and Service Division

Philadelphia, Pa.